

AV 5

SAW WIRE

STANDARD

AWS SFA 5.17

CLASSIFICATION

EH-10K

Description

AV-5 is used for Submerged Arc Welding (SAW) and Electroslag Welding application in ship building, structural steel job and pressure vessels fabrication with very good low temperature impact properties.

Chemical Composition of Welding Wire (%)

Wire Grade	C	Mn	Si	S	P	Cu
EM10K	0.07/0.15	1.30/1.70	0.05 /0.25	0.025 max	0.025 max	0.35 max

Packing data

Dia 2.00 mm Weight 25 kg Rim.

Dia 2.50 -5.00 mm Weight 25 kg Rim & 250/500 kg Drum.